SAFETY DATA SHEET Per OSHA HCS

PAGE 1 Date SDS Printed & Reviewed: 06/05/15

Last Formula Revision Date: 06/28/13

(SPE)

SECTION 1: IDENTIFICATION

PRODUCT IDENTIFIER:

56911

CHARCOAL BLACK TOUCH-UP PEN

OTHER MEANS OF IDENTIFICATION (FOR CHEMTREC): FORMULA # 39A700N0.3

RECOMMENDED USE OF THE CHEMICAL: LIQUID COATING

SUPPLIER DETAILS: MANUFACTURED BY:

MANUFACTURED FOR:

Custom-Pak Products Inc. DIGGER SPECIALTIES, INC. N118 W 18981 Bunsen Drive 3639 DESTINY DRIVE Germantown, WI 53022 (262) 251-6180

BREMEN, IN 46506 800-446-7659

EMERGENCY TELEPHONE NUMBERS:

Chemtrec 24-hour Emergency Phone: (800) 424-9300 Chemtrec Foreign Emergency Phone: (703) 527-3887

SECTION 2: HAZARDS IDENTIFICATION

CLASSIFICATION OF THE SUBSTANCE OF MIXTURE:

Flammable Liquids, Category 2

Acute Toxicity - Oral, Category 4

Aspiration Hazard, Category 1

Acute Toxicity - Dermal, Category 4

Skin Corrosion/Irritation, Category 2

Serious Eye Damage/Eye Irritation, Category 2A Acute Toxicity - Inhalation, Category 4

Specific Target Organ Toxicity - Single Exposure, Category 3

Specific Target Organ Toxicity - Single Exposure, Category 3

Germ Cell Mutagenicity, Category 1A,1B

Carcinogenicity, Category 1A,1B

HAZARD PICTOGRAMS:

GHS02 Flame, GHS07 Exclamation Mark, GHS08 Health Hazard

SIGNAL WORD: DANGER HAZARD STATEMENTS:

H225 Highly flammable liquid and vapor.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H340 May cause genetic defects.

H350 May cause cancer.

PRECAUTIONARY STATEMENTS:

GENERAL & PREVENTION:

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TOUCH-UP PEN

- P102 Keep out of reach of children.
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/sparks/open flames/other ignition sources. No smoking.
- P233 Keep container tightly closed when not in use.
- P261-1 Avoid breathing vapor.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear eye protection.

RESPONSE:

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P302+P350 IF ON SKIN: Wash with plenty of soap and water.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P340 IF INHALED: Remove victim to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

P312 Call a POISON CENTER/doctor if you feel unwell.

P331 Do NOT induce vomiting.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use alcohol resistant foam, carbon dioxide, or dry chemical extinguishing agent to extinguish

STORAGE:

P403+P233 Store in a well-ventilated place. Keep container tightly closed when not in use.

P403+P235 Store in a well-ventilated place. Keep cool.

DISPOSAL:

P501 Dispose of contents/container in accordance with local/regional/national regulations.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#	COMPONENT	CAS#	% by WT.
1	N-BUTYL ACETATE	123-86-4	30.5
2	ETHYL ESTER	763-69-9	20.0
3	ETHYL ACETATE	141-78-6	4.3
4	METHYL n-PROPYL KETONE	107-87-9	2.4
5	*CARBON BLACK	1333-86-4	2.3
6	PM ACETATE	108-65-6	1.8
7	METHYL AMYL KETONE	110-43-0	1.3
8	(BIN 14) ALIPHATIC HYDROCARBON	8052-41-3	0.8
9	SOLVENT NAPHTHA	64742-95-6	0.6
10	PETROLEUM SOLVENT	64742-47-8	0.4
11	ISOBUTYL ALCOHOL	78-83-1	0.4
12	N-BUTYL ALCOHOL	71-36-3	0.4
13	VM&P NAPHTHA	64742-89-8	0.4
14	ISOBUTYL ACETATE	110-19-0	0.4
15	XYLENE	1330-20-7	0.2
16	LT ALIPHATIC NAPHTHA	8032-32-4	0.2

SECTION 4 - FIRST AID MEASURES

Inhalation: If inhaled: Move victim to fresh air and keep comfortable for breathing.

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Skin Contact: If on skin: Wash with plenty of soap and water. Call a poison center/doctor if you feel unwell.

Remove contaminated clothing and wash before reuse.

Eye Contact: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED:

See Section 11: Toxicological Information and effects.

INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT REQUIRED:

Treat symptomatically.

SECTION 5 - FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: CO2 (Carbon Dioxide), dry chemical, or water fog.

Unsuitable Extinguishing Media: Water spray may be unsuitable. However, if water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up.

Specific Hazards Arising From the Chemical: Closed containers exposed to heat from fire may build pressure and explode. Products of combustion may include but are not limited to: oxides of carbon.

Special Protective Equipment and Precautions for Fire-Fighters: Full protective equipment including self-contained breathing apparatus should be used.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions: Use personal protection recommended in Section 8.

Environmental Precautions: Prevent contamination of soil/ground, waterways, drains, and sewers.

Methods of Containment: Absorb spilled liquid in suitable material.

Methods for Clean-Up: Use spark-proof tools to sweep or scrape up, containerize, and dispose of properly.

Other Information: Ensure adequate ventilation.

SECTION 7 - HANDLING AND STORAGE

Precautions for Safe Handling:

Vapors may ignite explosively. Prevent buildup of vapors. Keep from sparks, heat, flame or other heat sources.

Do not smoke. Turn off pilot lights, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Do not puncture or incinerate/burn container. Keep container tightly closed while not in use.

Conditions for Safe Storage, Including Any Incompatibilities:

Store in dry, well-ventilated area and in accordance with federal, state, and local regulations. Do not expose to heat or store at temperatures above 50 degrees C / 122 degrees F. If storing in cold temperatures, allow product to warm to room temperature before use. Keep container tightly closed and away from heat and sunlight when not in use.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

CONTROL PARAMETERS

#	COMPONENT	ACGIH TLV-STEL	ACGIH TLV-TWA	OSHA PEL-TWA
1	N-BUTYL ACETATE	200 ppm	150 ppm	150 ppm
2	ETHYL ESTER	100 ppm	50 ppm	N/E
3	ETHYL ACETATE	N/E	400 ppm	400 ppm

CONTINUED-->

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______ 4 METHYL n-PROPYL KETONE 150 ppm N/E 200 ppm 3.5 mg/m ppm 3.5 mg/m ppm 5 *CARBON BLACK N/E 6 PM ACETATE N/EN/E N/E7 METHYL AMYL KETONE N/Emag 05 465 mg/m38 (BIN 14) ALIPHATIC HYDROCARBON N/E N/E N/E9 SOLVENT NAPHTHA N/E100 ppm 100 ppm 10 PETROLEUM SOLVENT N/EN/E 400 ppm 11 ISOBUTYL ALCOHOL N/E50 ppm 300 mg/m3 12 N-BUTYL ALCOHOL N/E300 mg/m350 ppm 13 VM&P NAPHTHA N/E300 ppm 300 ppm 14 ISOBUTYL ACETATE 150 ppm 150 ppm N/E 15 XYLENE 150 ppm 100 ppm 100 ppm 16 LT ALIPHATIC NAPHTHA N/EN/EN/E

APPROPRIATE ENGINEERING CONTROLS: Provide adequate ventilation to keep air contamination below OSHA

permissible exposure limits and ACGIH TLV exposure levels. Ground containers during fluid transfers.

EYE/FACE PROTECTION: Wear safety glasses with side shields. Have eye wash facilities immediately available.

SKIN PROTECTION: Wear chemical resistant gloves if contact is likely.

RESPIRATORY PROTECTION: Use NIOSH-approved air-purifying respirator with organic cartridge or canister if exposure cannot be controlled within applicable limits with ventilation.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

COLOR: See product identification

ODOR: Solvent Odor
ODOR THRESHOLD: No Data Available

pH: No Data Available

No Data Available

FREEZING POINT: Not established (mixture)

BOILING POINT: 75 - 186 degrees C (167 - 367 degrees F)
FLASH POINT: >23 degrees C (>73 degrees F), c.c.

EVAPORATION RATE: Slower than ether

UPPER FLAMMABILITY LIMIT: Not established (mixture)
LOWER FLAMMABILITY LIMIT: Not established (mixture)
VAPOR PRESSURE: Not established (mixture)

SPECIFIC GRAVITY: 0.968

SOLUBILITY (WATER): Negligible

VOC PERCENT BY WEIGHT: 64.08

HAPS PERCENT BY WEIGHT: 0.58

SECTION 10: STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable under normal conditions.

POSSIBILITY OF HAZARDOUS REACTIONS: Will not occur.

CONDITIONS TO AVOID: Keep away from heat, sparks, and flames.

INCOMPATIBLE MATERIALS: Strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS: by fire - Carbon Dioxide and Carbon Monoxide

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SECTION 11: TOXICOLOGICAL INFORMATION

LIKELY ROUTES OF ENTRY: Skin contact, Inhalation, Eye contact, Ingestion

SIGNS AND SYMPTOMS OF EXPOSURE:

Skin Contact: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

Inhalation: Intentional concentration and inhalation may be harmful or fatal.

Eye Contact: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the

cornea, and impaired vision.

Ingestion: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Intentional concentration and ingestion of large amounts may be harmful or fatal.

TARGET ORGANS POTENTIALLY AFFECTED BY EXPOSURE:

Central nervous system, kidneys, lungs, liver, eyes, skin, brain, respiratory tract, urinary tract, reproductive system, cardiovascular system

TOXICOLOGICAL DATA:

#	COMPONENT	LD50 ORAL	LD50 DERMAL
1.	N-BUTYL ACETATE	10768	17601
2.	ETHYL ESTER	5000	4080
3.	ETHYL ACETATE	5620	20 ml/kg
4.	METHYL n-PROPYL KETONE	1600	6500
5.	*CARBON BLACK	8000	N/E
6.	PM ACETATE	8535	5000
7.	METHYL AMYL KETONE	N/E	N/E
8.	(BIN 14) ALIPHATIC HYDROCARBON	N/E	N/E
9.	SOLVENT NAPHTHA	N/E	N/E
10.	PETROLEUM SOLVENT	N/E	N/E
11.	ISOBUTYL ALCOHOL	N/E	N/E
12.	N-BUTYL ALCOHOL	N/E	N/E
13.	VM&P NAPHTHA	N/E	N/E
14.	ISOBUTYL ACETATE	13400	17400
15.	XYLENE	4300	2000
16.	LT ALIPHATIC NAPHTHA	N/E	N/E
	* Marr gauge ganger		

^{*} May cause cancer.

SECTION 12: ECOLOGICAL INFORMATION

No Data Available

SECTION 13: DISPOSAL CONSIDERATIONS

Dispose of container and its contents in accordance with federal, state, and local regulations. Do not puncture, incinerate, or place container in trash compactor.

SECTION 14: TRANSPORTATION INFORMATION

GROUND (D.O.T./49 CFR)

UN I.D. Number: UN1263 Proper Shipping Name: PAINT
Transport Hazard Class: 3 Packing Group: III

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Hazard Label: Limited Quantity (LTD QTY) label -- see 49 CFR 172.315

Shipping papers format: UN1263, PAINT, 3, III, LTD QTY

SPECIAL NOTE: If containers have <30ml (1 fl.oz.) flammable liquid, they may be

exempt from 49 CFR - see 40 CFR 173.4 Small Quantity Exceptions. Note that outer package needs statement "This package conforms to

49 CFR 173.4 for domestic highway or rail transport only."

AIR (IATA)

UN 1.D. Number: UN1263 Proper Shipping Name: PAINT Transport Hazard Class: 3 Packing Group: III

Hazard Label: LTD QTY label with "Y", and Flammable Liquid label

Packing Instruction: Y344 (Note 10L maximum per package!)

Shipping papers format: UN1263, PAINT, 3, III

SPECIAL NOTE: If containers have <30ml (1 fl. oz.), they may qualify to be shipped

as Excepted Quantity - see IATA 2.6 for details.

WATER (IMDG)

UN I.D. Number: UN1263 Proper Shipping Name: PAINT
Transport Hazard Class: 3 Packing Instructions: P001, LP01

Packing Group: III Hazard Label: LTD QTY label, see IMDG 3.4.5.1

EmS: F-E, S-E Stowage and Segregation: Category A
Shipping papers format: UN1263, PAINT, 3, III, (23 C c.c.), LTD QTY

SPECIAL NOTE: If containers have <30ml (1 fl. oz.), they may qualify to be shipped

as an Excepted Quantity, see IMDG $3.5.1\ \mathrm{for\ details.}$

No component of this product is a listed Marine Pollutant (49 CFR 172,101,Appendix B).

SECTION 15: REGULATORY INFORMATION

International Chemical Inventory

All components of this product are listed on or exempt from the following inventories:

TSCA (United States), CEPA/DSL (Canada), AICS (Australia), IECSC (China)

SARA Section 313 Toxic Chemicals:

N-BUTYL ALCOHOL 71-36-3, XYLENE 1330-20-7

Chemicals listed above are subject to the SARA reporting requirements under 40 CFR 372.45(c)(5).

California Prop65 Chemicals:

*CARBON BLACK 1333-86-4

*California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

This product contains chemicals known to the state of California to cause cancer and

birth defects or other reproductive $\ensuremath{\mathsf{harm}}\xspace.$

SECTION 16: OTHER INFORMATION

REVISION DATE: 06/28/13

HMIS & NFPA Hazard Scale:

O=minimal, 1=slight, 2=moderate, 3=serious, 4=severe

HMIS(American Coatings Association's Hazardous Material Identification System):

Health = 2 Flammability = 3 Physical Hazard = 1

NFPA 704(National Fire Protection Association's Hazard Identification Ratings System):

Health = 2 Flammability = 3 Instablity = 1

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This SDS is based on information believed to be reliable and accurate. Because of changing reporting requirements and other variables it is impossible to guarantee with complete accuracy all the information contained in this document. It is the responsibility of the user to determine proper personal protection based on actual condition of use and to comply with all federal, state, and local laws and regulations.